

ek 8835

ceeded.

USE - Testing of roughness of surfaces of circular holes.

ul.7/23.2.88 (2pp Dwg.No.1/1)

18-188429

S2-A1C3

ISO/ ★ S02 88-248777/35 ★ SU 1375-841-A  
 eter of linear flexible and plastic deformation - has arm displaced  
 support prism to move indicating needles on scale

NOSOV V A 21.01.86-SU-009417

(23.02.88) G01b-05/30

.01.86 as 009417 (1503AK)

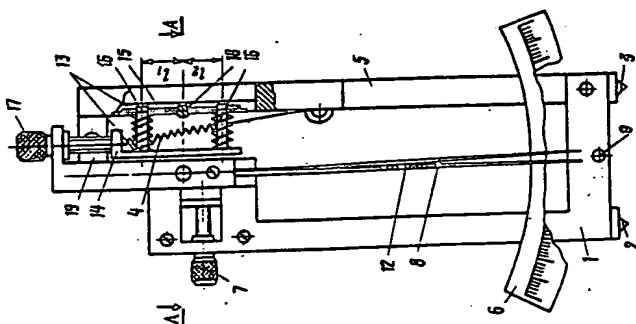
ie base is placed on prisms on the test object and, during  
 formation of the sample, the movable prism and arm (5) are  
 tated. Arm (5) acts through a connector to deflect needle (8) on the  
 formation indicator. Arm (5) simultaneously slides along axle  
 8) and does not move needle-controller (12). The letter is moved by  
 screw when the overall deformation of the object exceeds the  
 nge of the scale. The magnitude of the plastic and flexible  
 formation is indicated by displacement of needles (8,12) on the  
 edle-measuring mechanism.

USE - Measurement of the deformation of hard bodies.

ul.7/23.2.88 (3pp Dwg.No.1/2)

88-188430

S2-A1C3



AZP = ★ S02 88-248778/35 ★ SU 1375-842-A  
 thickness monitoring measuring head - has permanent magnets in  
 head to form magnetic field with increased intensity

AS AZERB PHYS INST 24.02.86-SU-025885

(23.02.88) G01b-07/10

4.02.86 as 025885 (1503AK)

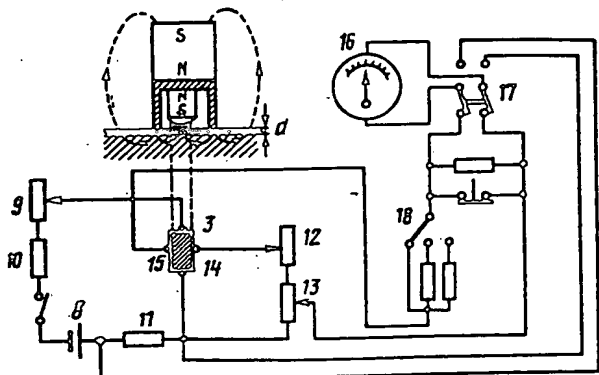
before measurement, the head is placed on the polished surface of a  
 ferromagnetic base cleaned of the coating and unit resistors (12,13)  
 he electric circuit is balanced to zero. The head is then placed on the  
 est surface with a non-magnetic coating. The intensity of the  
 magnetic field in the zone of Hall device (3) is reduced by formation  
 of a gap, disrupting the balance of the electric circuit. Indico  
 nicator (16) forms an increased signal on its scale, preliminarily  
 alibrated in units of thickness of the coating.

USE - Measurement of the thickness of a non-magnetic coating on

ferromagnetic base. Bul.7/23.2.88 (3pp Dwg.No.2/3)

N88-188431

S2-A2B



UFAV ★

S02

88-248778/35

★ SU 1375-843-A

Thickness gauge - has permanent magnet free to displace in body  
 ferromagnetic rod in displacement indicator induces signal current  
 to displacement

UFA AVIATION INST 28.02.86-SU-032928

(23.02.88) G01b-07/10

28.02.86 as 032928 (1503AK)

The gauge is calibrated by placing diamagnetic cap (22) on a  
 ferromagnetic plate with no coating and setting meter (10) to zero if  
 necessary, by turning cover (2) and moving ferromagnetic rod (8) to  
 a position of equilibrium. The gauge is then placed on the tested  
 ferromagnetic base with a protective coating and the force of  
 interaction between the base and magnet (6) is altered from that on  
 the plate without a coating.

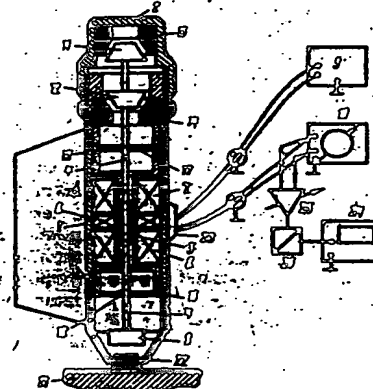
Magnet (5) with rod (3) and magnets (11,12) are moved until a new  
 position of equilibrium is reached. Displacement of rod (3) inside  
 windings (6,8), produces a difference signal proportional to  
 displacement of permanent magnet (5) from its initial position. The  
 difference signal from windings (6,8) passes through contact socket  
 (23) to voltage meter (10), the scale of which is calibrated in units of  
 thickness of the coating on the ferromagnetic base. The gauge can be  
 moved across the article, to monitor varieties of thickness.

USE - Testing of thickness of insulating and metal coatings.

Bul.7/23.2.88 (5pp Dwg.No.1/4)

N88-188432

S2-A2B



LVPO ★

S02

88-248789/35

★ SU 1375-844-A

Strain-gauge of bending deformation of samples - has supports to lift  
 sample into contact with free ends of strain-beams

LVPOV POLY 03.01.86-SU-001556

(23.02.88) G01b-07/16

03.01.86 as 001556 (1503AK)

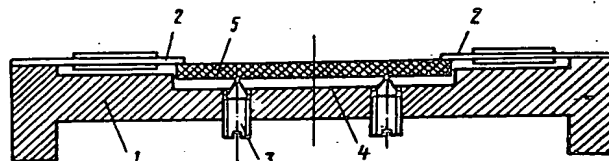
Sample (5) is placed in a recess in the base and is lifted by supports  
 (3) until its ends contact the free ends of strain-beams (2). Equal  
 arms are formed on the ends of the sample between the supports and  
 the free ends of the strain-beams. A layer of coating, which bends the  
 sample and the strain-beams during setting, is then applied to the  
 free surface of the sample. The bending produces a change of the  
 readings from the strain-gauges fixed to the strain-beams.

USE - Measurement of the deformation of a sample with a

hardening coating. Bul.7/23.2.88 (2pp Dwg.No.1/1)

N88-188433

S2-A2D



VOPO ★

S02

88-248781/35

★ SU 1375-845-A

Low-base strain-sensor - has current wires to connect strain-  
 elements in semi-half bridge circuits

VORON POLY 03.02.86-SU-015140

(23.02.88) G01b-07/18

03.02.86 as 015140 Add to 1263996 (1503RB)

The sensor is fixed on the test article and strain-elements (1,2) are  
 connected by current wires in semi-bridge circuits. The deformation  
 gradient is judged according to the difference of changes of  
 resistance of the electric halves of each strain-element.

To measure the temperature gradient, two current wires are  
 connected to each of the resistance meters and the summed  
 resistance of each electric half does not depend on the deformation,